
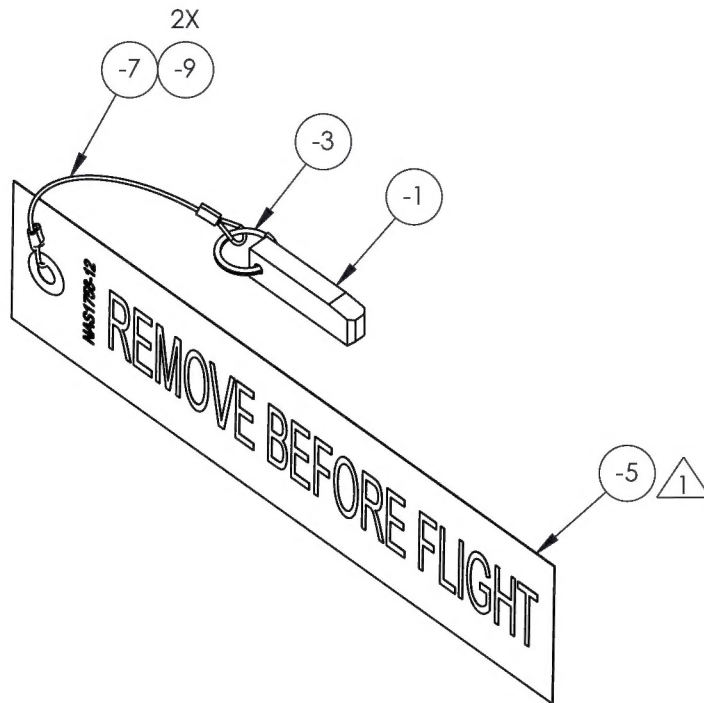


This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-1 ATTACHMENT HOLE MOVED 90° FOR EASE OF MANUFACTURE, HOLE MOVED FURTHER FROM END TO PREVENT BREAKING THROUHG END.	4/20/2004		
2		CH'D FLAG FROM "REMOVE BEFORE STARTING ENGINE" & ADDED P/N TO B/O & ADDED ASSEMBLY DRAWING.	6/27/2007	WP	RW
2A		CH'D TITLEBLOCK & REVISION BLOCK, CH'D REVISIONS TO NUMERICAL.	7/14/2009	RJC	
2B		-1 ADDED 7° REF. CH'D DWG. NUMBER FROM 6886204.	9/24/2009	WP	RW
2C		CH'D T/N FROM RB6886204 PER R.W.	11/23/2009	RJC	RW
3	17-0139	ADDED NOTE  SHT 1. -3 CH'D B/O INFO WAS EUGENE FASTENER 29-12 OR EQIV. IS Ø1 O.D (MCMaster-CARR #90177A218). -5 ADDED INK STAMP T/N NOTE. CH'D DESCRIPTION WAS FLAG IS REMOVE BEFORE FLIGHT. -7 CH'D DESCRIPTION & B/O INFO WAS WIRE ROPE, NYLON COATED WIRE, Ø1/16 OD (GREEN) CARR LANE #CL-2 IS LANYARD, COATED STEEL, Ø1/16 (CARR LANE #CL-2-C). -9 CH'D B/O INFO WAS 1/16 CARR LANE #CL-2-4 IS 1/16 X 3/8 (MCMaster-CARR #3896T31).	6/16/2017	RJC	JAG



NOTE:

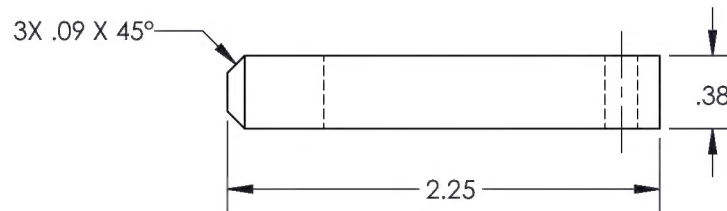
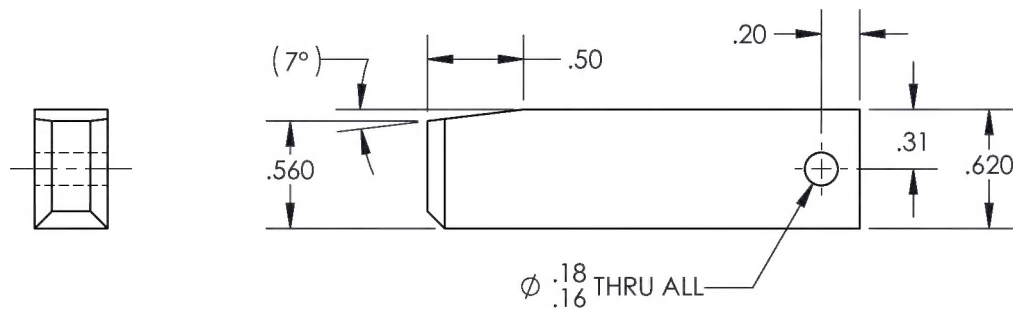
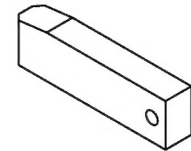
 INK STAMP T/N.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	WEDGE	NYLON/UHMW		2
		B/O	-3	1	SPLIT RING	STEEL	Ø1 O.D. (MCMaster-CARR #90177A218)	1
		B/O	-5	1	REMOVE BEFORE FLIGHT	NYLON	NAS 1756-12	1
		B/O	-9	2	FERRULE	ALUMINUM	Ø1/16 X 3/8 (MCMaster-CARR #3896T31)	1
		B/O	-7	1	LANYARD CABLE	COATED STEEL	Ø1/16 X 8 (CARR LANE #CL-2-C)	

DART AEROSPACE	
TITLE BLEED VALVE WEDGE	
DWG NO. RB6886204-A	REV 3
MAT'L REPT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125°
DRAWN BY: COLE	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DD 06/16/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: AA 06/20/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: JL 06/28/2017	USED ON MODEL
APPROVED: JAG 06/30/2017	ROLLS ROYCE (ALLISON 250)
SCALE 1:3	DATE 5/9/2001
SHEET 1 OF 2	

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-1 ATTACHMENT HOLE MOVED 90° FOR EASE OF MANUFACTURE, HOLE MOVED FURTHER FROM END TO PREVENT BREAKING THROUHG END.	4/20/2004		
2B		-1 ADDED 7° REF.	9/24/2009	WP	RW



(-1)
WEDGE

DART AEROSPACE	
TITLE BLEED VALVE WEDGE	
DWG NO. RB6886204-A-1	REV 3
MAT'L NYLON/UHMW	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH	.XX ± .01 ANGLES ± .5°
SPEC	.X ± .1 SURFACES = 125/✓
DRAWN BY: COLE	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DD 06/16/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: AA 06/20/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: JL 06/28/2017	USED ON MODEL
APPROVED: JAG 06/30/2017	ROLLS ROYCE (ALLISON 250)
SCALE 1:1	DATE 5/9/2001
SHEET 2 OF 2	